

## 2015 Sonoma County Nancie Chardonnay

The 2015 Nancie Chardonnay exemplifies the effect a concentrated vintage can have on a white wine.

The grapes used to produce this cuvée of Chardonnay come from a variety of vineyard sources, resulting in a multi-layered wine. The 2015 captures our desire to make an exceptional Sonoma County Chardonnay that is rich and delicious, while also preserving minerality and freshness. To create a complex Chardonnay, we sought out different AVAs to produce a wine that could never exist from a single site. The result is a Chardonnay with great fruit concentration and minerality from an old vineyard in the Russian River, stone fruit and elegance from a vineyard in the Sonoma Coast, crème-brûlée and chalkiness from the Bennett Valley and a touch of exotic fruit from our dry-farmed, estate Chardonnay vineyard.

The 2015 Nancie Chardonnay opens with white flowers, pear, crème-brûlée, and hints of guava on the nose which transition seamlessly to a full-palate and rather long finish. Continuing with the historical trend of low new oak percentages in Nancie, the wine captures the nuances provided by choice cooperage—nutmeg and chai—while remaining terroir-driven and pure.

It's difficult to hide our pride in this vintage of Chardonnay and we know this will be a wine our customers can't miss.

### *Cellar Notes:*

<b>Percentage New Oak</b> 20%	<b>Composition</b> 100% Chardonnay
<b>Barrel Aging</b> 11 months	<b>Alcohol</b> 13.8%
<b>Bottling Date</b> August 26, 2016	<b>Production</b> 1519 cases



~ Aged in neutral oak, new oak, stainless-steel, & concrete ~